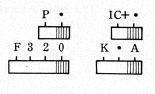
# SERVICE MANUAL



MODEL EL-2168S(A)

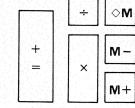
#### 1. SPECIFICATIONS

• KEY LAYOUT



(T)	7	8	9	
CE	4	5	6	
#_		2	3	

# <sub>\(\phi\)</sub>	1	2	3
*	0	00	



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				<del> </del>			
DIS	DISPLAY SECTION					SSS	R Key
ו א רו החחחות M				SYSTEM   SOURCE SUPPLY			
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		ILE E	Battery &	Туре			
Ele	ment				Operation	time	
Par	ts name		13BT71A				
NU	Digit		12	→ 2.9 ⊢			
DMER	Punctuatio	n	Yes				
Ř				]   <del></del>  ;;;			
î					Rechargea		53543 <u>5-</u>
s	Digit		1	NA	battery		
S M B	Battery indica	ator		<u> 181</u>		A	AC only
B					Power cor	nsump	tion
L					Auto pow	ver off	time
	LSI		SC38455LR	(54pins, Flat package	e)		
	MEMORY		1		in de la		
C.	ALCULATION	vs					
F	our arithmetic		rulation Cons	etant calculation Po	war coloulo	tion I	Paginggal adamlatian
Four arithmetic claculation, Constant calculation, Power calculation, Reciprocal calculation Chain calculation, % calculation, Add-on (discount) calculation, Item count function							
		)II, /o	Calculation, A	du-on (discount) car	cuiation, ite	em cou	iit function
DIMENSIONS 186(W) x 227(D) x 51(H) mm							
0	OTHERS Printer: M720						

**Printer** 

Printer model:

M720

Printing system:

Print wheel selective type Approx. 2.5 line/1 second

Print speed: Print column capacity:

18 columns

Character spacing:

Column spacing .... 2.9 mm Line spacing ....... 5.5 mm

Character demensions:

1.4 mm wide x 2.4 mm high (max.)

Paper:

Roll of paper type

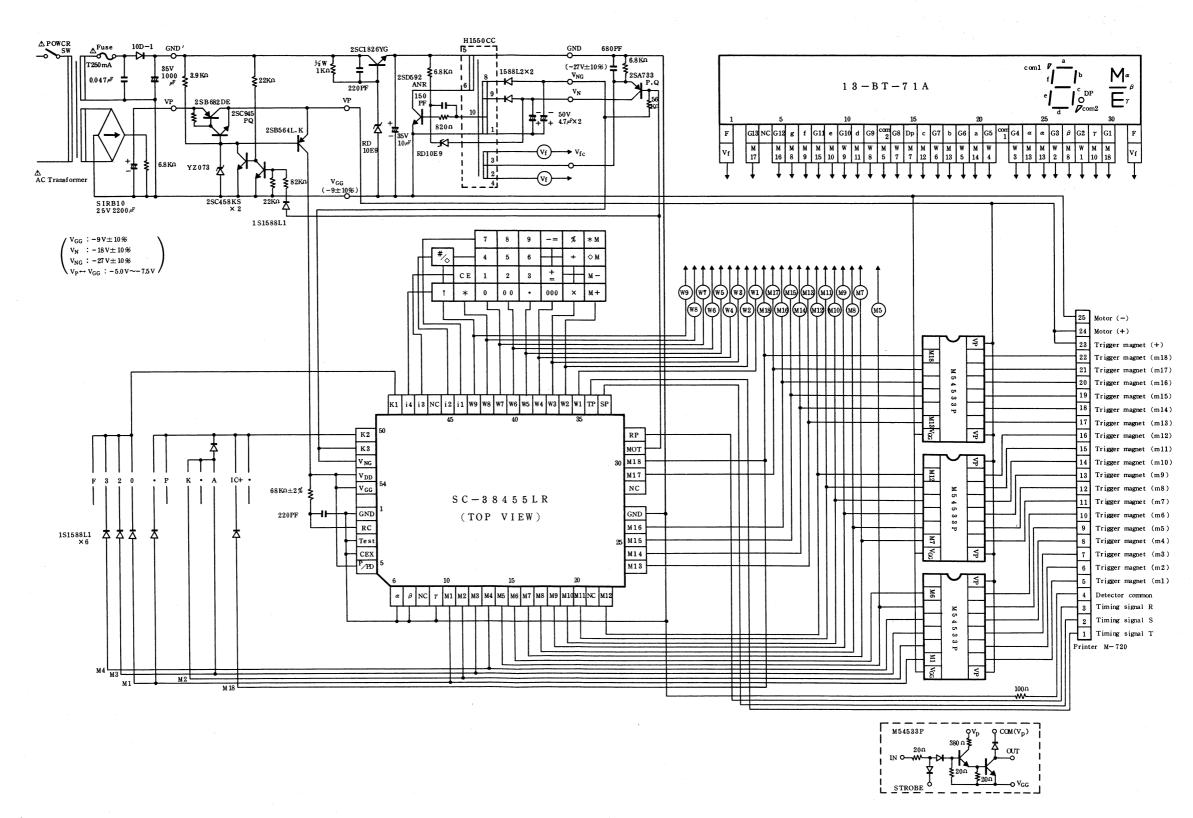
57.5±0.5 mm (wide) x 80 mm (outside diameter) max.

Ink roller: Black, EA720R

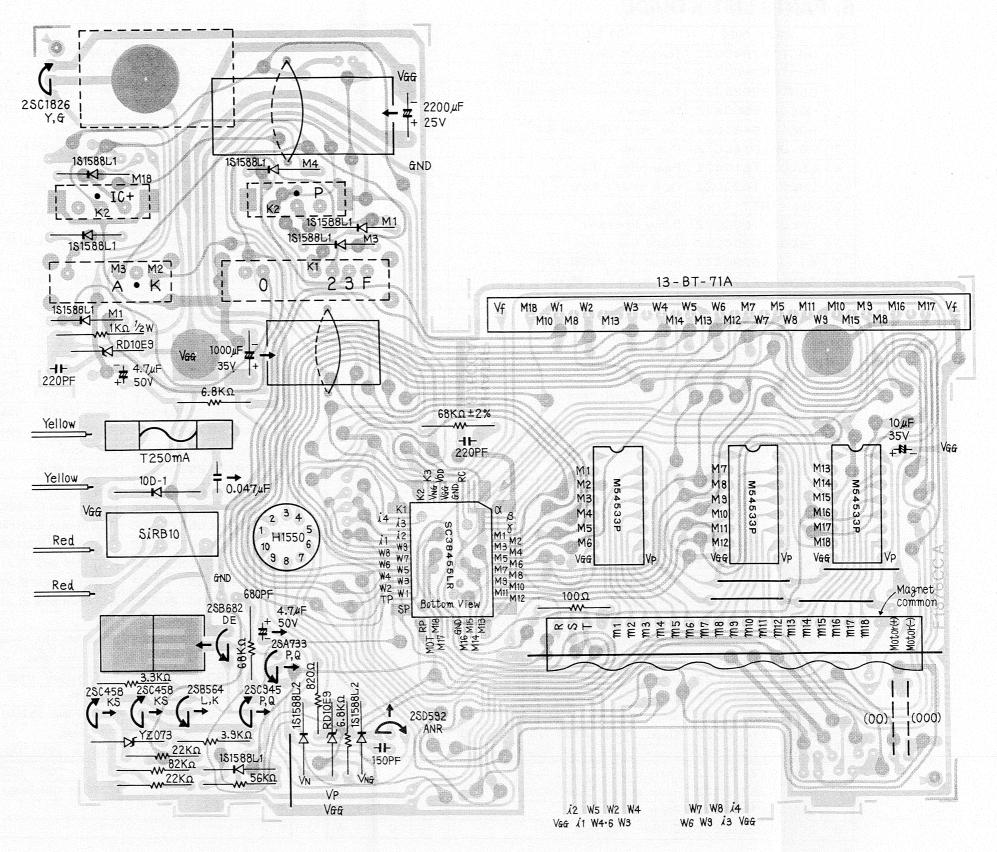
## 2. LSI (SC-38455LR) SIGNALS

NO.	Signal	In/Out	Description
1 2 3 4 5 6 7 8	GND RC Test CPX P/PD α β N.C	In In	Power supply voltage 0V Basic clock control signal  No use
10	M1	Out	<ul> <li>Trigger magnet of printer drive signal</li> <li>Display grid or segment signal</li> </ul>
31	МОТ	Out	Printer motor drive signal  During print
32 33 34	RP SP TP	In In In	Timing signal R (Printer) Timing signal S (Printer) Timing signal T (Printer)
35	W1	Out	Display grid signal     Key strobe signal
44	i1 ) i4	In	Key input signal
49 50	K1 K2	In In	TAB switch input signal Slide switch input signal

#### 3. CIRCUIT DIAGRAM



#### 4. PARTS & SIGNALS POSITION

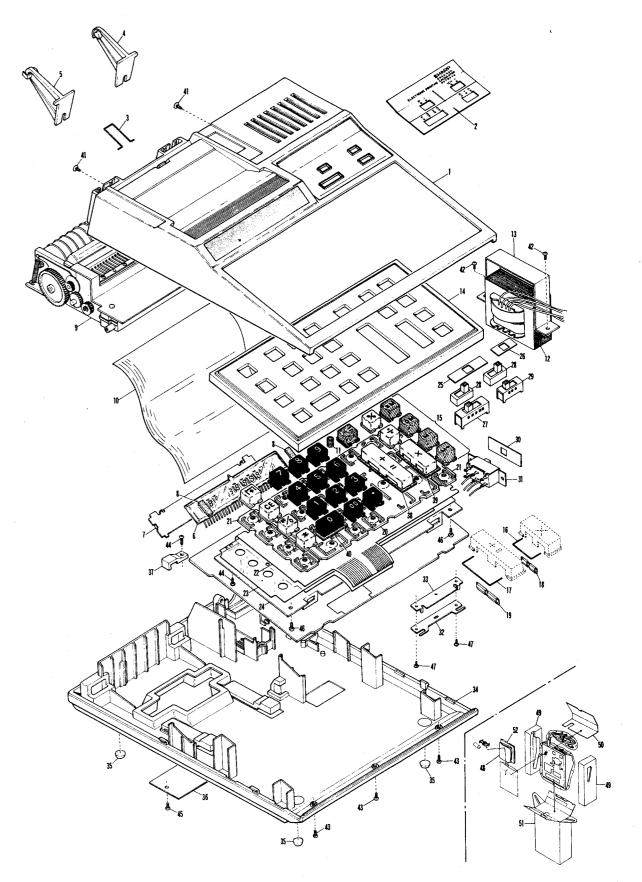


### 5. PARTS LIST & GUIDE

NO.	PARTS CODE	DESCRIPTION	NEW MARK	PARTS RANK	PRICE RANI	ĸ
	DUNTG5794CCZZ	Top cabinet ass'y (U.S.A, Canada)	N	D	A T	
1	DUNTG5796CCZZ	Top cabinet ass'y (EL2168A···KV)	N	D	A S	1
.	DUNTG5792CCZZ	Top cabinet ass'y (Other country)	N	D	A R	
	HDECA I 835CCZZ	Dec. panel	N	D	A D	٦
2	HDECA   845CCZZ	Dec. panel (EL2168A···KV)	N	D	A D	٦
3	PG i DW I O I 4CCZZ	Paper guide		С	A C	
4	LHLDZ1161CCZZ	Paper holder (Right)	N	В	A C	
5	LHLDZ1162CCZZ	Paper holder 〈Left〉	N	В	A C	
6	VVKI3BT7IA/-I	Display tube		В	ВА	
7	LHLDZ1100CCZZ	Display tube holder		С	A C	
8	PHOG-1060CCZZ	Display tube cushion		С	АА	
9	Ki-OB0039CCZZ	Printer unit MODEL 720		E	ВQ	
10	QCNW-1117CCZZ	Tape type wire <25pins>		С	AF	
11	MSPRC1045CCZZ	Earth spring		С	A A	\
	RTRNP1546CCZZ	Power transformer (120V)		В	A S	; .·
	RTRNP1547CCZZ	Power transformer (240V) KA, KB	-	В	A W	1
12	RTRNP1548CCZZ	Power transformer (220V) KV (with thermo fuse)		В	A V	,
	RTRNP1549CCZZ	Power transformer SB, SC, SE, SH, SL, SM (110-200-220-240V)		В	A V	/
13	LANGT 1267CCZZ	Angle (Power transformer)		С	A C	)
14	LFRM-1057CCZZ	Key frame		С	A G	}
	DUNT-5317CCZZ					
15	DUNT-5823CCZZ	Key top set EL2168A (000 key)		С	A L	_
16	PG i DW I O I 7CCZZ	Guide pin 〈× key〉		C	A A	4
17	PG i DW I O I 8CCZZ	Guide pin $\langle \pm  \text{key} \rangle$		С	A A	4
18	LFIX-1073CCZZ	Guide pin stopper (× key)		С	A /	4
19	LF i X-1075CCZZ	Guide pin stopper 〈± key〉		С	A /	Δ.
20	PGUMM I 255CCZZ	Rubber spring		В	Α (	G
21	PGUMM1256CCZZ	Rubber spring	1.	В	,A (	0_
22	PZETL I O6BCCMC	Key sheet	- N	A	AI	Н
23	PZETL1377CCZZ	Key spacer	N	С	A	В
24	LFiX-1076CCZZ	Fixing plate (key)		С	A	Ε_
25	PSLDP1133CCZZ	Spacer (Slide switch F, 3, 2, 0)	-	С	A	A
26	<del> </del>	PSLDP1141CCZZ Spacer (Slide switch K, , A) C				
27	QSW-S1246CCZZ	Slide switch (F, 3, 2, 0)	-	В	Α (	G
28	QSW-S   255CCZZ	Slide switch $\langle P, \cdot \rangle \langle IC+, \cdot \rangle$	-	В	A	G
29	QSW-S1261CCZZ			В		G
-	PSLD-1104CCZZ			С		В
30	PSLDP1134CCZZ			С		В
	QSW-S1247CCZZ			C	A	Ε
31	QSW-S1277CCZZ	Power switch (Other country)		В	Α	
	QSW-S1200CCZZ	Power switch (SD)		В	A	
32	PCUSSI052CCZZ	Cushion (Key sheet)		С	A	Α

NO.	PARTS CODE	DESCRIPTION	NEW MARK	PARTS RANK	PRICE RAN	ΝK
33	LANGTI187CCZZ	Angle (Key sheet)		С	A B	:
	GCABA2435CCZZ	Bottom cabinet EL2168S (U.S.A, Canada)	N	D	A P	,
34	GCABA2433CCZZ	Bottom cabinet EL2168S (Other country)	N	D	A M	i
f	GCABA2437CCZZ	Bottom cabinet EL2168A (KV)	N	D	A N	I
35	GLEGGI012CCZZ	Rubber foot		С	A A	
	TSPC-2354CCNI	Specification panel (Canada)	N	С	A C	;
ļ	TSPC-2355CCZZ	Specification panel (KA)	N	С	A C	;
36	TSPC-2356CCZZ	Specification panel (KB)	Ŋ.	. C	'A C	;
ļ	TSPC-2376CCNI	Specification panel (Other country)	N	С	A C	)
	TSPC-2357CCZZ	Specification panel EL-2168A (KV)	N	С	A C	)
37	LHLDWI 152CCZZ	Cord holder EL-2168A (KV)	i naye 2"	C _	A E	3
38	PFLT-1035CCZZ	Key felt ⟨± key⟩		С	A A	7
39	PFLT-1026CCZZ	Key felt ⟨× key⟩		С	AA	١
40	PFLT-1027CCZZ	Key felt 〈Okey〉		С	A A	1
41:	XUSSC30P10000	Screw M3×10 〈Top cabinet〉		С	A A	4
42	XUPSD30P10000	Screw M3×10 〈P, trans, Angle〉		С	A A	4
43	XUPSC26P08000	Screw M2.6×8 〈Bottom cabinet〉		С	A 4	4
44	XBPSD30P06000	Screw M3×6 (Cord holder, Key plate)		С	A 4	Δ
45	XUPSC26P06000	Screw M2.6×6 (Specification panel)		,C	Α Α	Δ
46	XUPSD30P08000	Screw M3×8 (Key plate)		С	A	Α
47	XBPSD20P04000	Screw M2×4 (Key sheet angle)	-	С	Α Α	Α
48	GCOVD1254CCZZ	Dust cover		D	Α (	G
49	SPAKA2923CCZZ	Packing cushion		D	A	F
50	SPAKA2924CCZZ	Packing cushion		D	Α (	С
	SPAKC5670CCZZ	Packing case EL2168S (U.S.A)	N	D	A	Н
51	SPAKC5672CCZZ	Packing case EL2168S (Other country)	- N	D	A	Н
	SPAKC5813CCZZ	Packing case EL2168A 〈KV〉	N	D	Α	Н
	TiNSE3038CCZZ	Instruction book EL2168S (English)	N	D	Α	D
52	TINSM3011CCZZ	Instruction book EL2168S (E, F, G, S)	N	D	Α	Z
-	TINSM3012CCZZ	Instruction book EL2168A (E, F, G, S)	N	D	Α	K
	XBPSD30P10000	Screw M3×10 (Heat sink)		С	Α	Α
	XNESD30-24000	Nut (Heat sink)		С	Α	Α
	XWHSD40-08100	Plane washeer (Heat sink)		С	Α	Α
	PRDAF1024CCZZ	Heat sink		С	Α	С
	QFS-C1028CCZZ			Α	Α	Ε
	QFSHA1002CCZZ	Fuse holder		С	Α	В
	RC-EZ1029CCZZ	Capacitor 25WV 2200µF		С	Α	G
	RC-EZI030CCZZ			С	Α	F
	RTRNHI550CCZZ			С	Α	F

NO.	PARTS CODE	DESCRIPTION	NEW MARK	PARTS RANK	PRICE	RANK
110.	VCEAAUIHW475Q	Capacitor 50WV 4.7µF		C.	Α	В
	VCEAAUIVWI06Q	Capacitor 35WV 10µF		С	Α	В
	VCKYPU1HB151K	Capacitor 50WV 150PF		С	Α	Α
	VCKYPUIHB22IK	Capacitor 50WV 220PF		С	Α	В
	VCKYPUTHB681K	Capacitor 50WV 680PF		C	Α	Α
	VCQYKU1HM473K	Capacitor 50WV 0.047µF		C	Α	В
	VHDDS1588L1-1	Diode 1S1588L1		В	Α	D
	VHDDS1588L2-1	Diode 1S1588L2		В.	A	В
	VHDS:RB10//-1	Diode SiRB10		В	Α	G
	VHD10D1///-1	Diode 10D1		В	Α	D
-	VHERD10E9//-1	Zener diode RD10E9		В	A	С
-	VHEYZ073///-I	Zener diode YZ073		В	A	D
	VHIM54533P/-I	i. C. M54533P	N	В	A	Н
	VH i SC38455LR I	L.S.i. (N-MOS) SC38455LR	N	В	A	Y
	VRD-ST2EYIOIJ	Resistor 1/4W 100Kohm ±5%		C	A	Α
	VRD-ST2EY223J	Resistor 1/4W 22Kohm ±5%		C	A	
		Resistor 1/4W 33Kohm ±5%		C	A	
	VRD-ST2EY332J	Resistor 1/4W 39Kohm ±5%	-	C	A	
	VRD-ST2EY392J	Resistor 1/4W 56Kohm ±5%		C	A	
	VRD-ST2EY563J	Resistor 1/4W 6.8Kohm ±5%		C	A	
	VRD-ST2EY682J	Resistor 1/4W 6.8Kohm ±2%		C	$\frac{1}{A}$	
	VRD-ST2EY683G	Resistor 1/4W 68Kohm ±5%		C	A	
	VRD-ST2EY683J	Resistor 1/4W 820 ohm ±5%	_	C	$\frac{1}{A}$	
	VRD-ST2EY821J			C	$\frac{1}{A}$	
	VRD-ST2EY823J	Resistor 1/4W 82Kohm ±5%		C	$\frac{1}{A}$	
	VRD-ST2HY102J		-	В	A	
	VS2SA733-P/QC	Transistor 2SA733P or Q		В	$+\frac{1}{A}$	
	VS2SB564-L/KC	Transistor 2SB564L or K	-	В	A	<u> </u>
	VS2SB682-D/EC	Transistor 2SB682D or F		В		
	VS2SCI826-YGC			В	_	. C
	VS2SC458KS/-I	Transistor 2SC458KS				
	VS2SC945-P/QC	Transistor 2SC945P or Q		B		, C
	VS2SD592ANR-I	Transistor 2SD592AN or R		В	-   -	\ D
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EL-2168S-3

	NO.	PARTS CODE	DESCRIPTION	NEW PARTS	PRICE	RANK
Δ	1	QACCJ1411QCZZ	AC cord (SC, SD)		Α	K
Δ	2	QACCDIOIOCCZZ	AC cord (U.S.A, Canda)		Α	Н
Δ	3	QACCL1018CCZZ	AC cord (KA, SL)		Α	R
		QCNW-1035CCZZ	Cord cable (KB, SM)		Α	L
Δ	4	QPLGA0005YBE0	Plug (KB, SM)		Α	N
		QFS-C1041CCZZ	Fuse 3A (KB, SM)		Α	С
Δ	5	QACCK1012CCZZ	AC cord (KV, SB)		Α	N
$^{\vee}$	6	QCNW-1035CCZZ	Cord cable (SE)		Α	L
۵ [	0	QPLGA450 I CCZZ	Plug (SE)		Α	K
		QCNW-1035CCZZ	Cord cable (SH)		Α	L
◭┃	7	QPLGA00   8WRE0	Plug (SH)	N	Α	N
		PHOG-1023CCZZ	Plug protector (SH)		Α	В
Ī						

		Voltage(V)	Туре	e of plug	Country
K	Α	240	Square (	(NSW) 3-pin	Australia
K	В	240	BS	3-pin	England
К	٧	220	Square (	(SEV) 3-pin	Switzerland, Germany, Finland, Sweden, Norway, Denmark
S	Α	100	Flat	2-р	Japan, Korea
s	В	110	Square	2-р	(Brazil), (Lebanon), (Saudi Arabia), (Bolivia), (Cameroun), (Senegal)
S	С	110	Flat	2-р	Taiwan, Jamaica, Liberia, (Guam)
s	D	120	Flat	2-р	Republic of Panama, El Salvador, Trinidad and Tobago, Colombia, Nicaragua, Venezuela, Mexico, Bermuda, Costa-Rica, Dominica, Ecuador, Guyana, Guatemala, Barbados
S	E	200	Round	3-p	Hong Kong
S	F	220	Round	2-р	(Thailand)
s	G	220	Square	2-р	Rumania, Spain, Turkey, U.S.S.R, Yugoslavia, Argentina, (Bolivia), (Brazil), Austria, Belgium, Bulgaria, Czechoslovakia, France, Chile, Paraguay, Peru, Uruguay, French Guiana, Guadeloupe, Greece, Netherlands, Hungary Iceland, Italy, Poland, Portugal, Afghanistan, (Thailand), Burme, India, Indonesia, Iran, Iraq, Jordan, (Lebanon), Nepal, Pakistan, Qatar, (Saudi Arabia), Algeria, Dahomey Ethiopia, Ghana, Republic of the Ivory Coast, (Cameroun) Kenya, Malawi, Mali, Rwanda, (Senegal), Sudan, Togo, Tunisia, Yemen, Canary, Island, Bangladesh, Mozambique Libya, Congo, Angola, The United Arab Emirates, S.R. of Viet Nam
S	Н	220	Round	3-p	Republic of South Africa
S	J	220	Flat	2-p	Philippines, Honduras, (Guam)
S	K	240	Square	2 <b>-</b> p	Cyprus, Gibraltar, Malta, Kuwait, Nigeria, Mauritius, Sierra Leone, Tanzania, Zambia, Uganda
S	L	240	Square	3-p	Fiji, New Zealand
S	М	240	Square	3-qp	Singapore, Malaysia

